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### ABSTRACT OF THE DISCLOSURE

Web processing apparatus (30, 300) is provided for high speed, extremely accurate die cutting or lamination operations. Processing station (32, 300) includes a vacuum hold down plate (32, 308) which receives and holds an image bearing incremental segment of the web. In feed and out feed tension on the web is released while a segment of the web is held by the hold down plate. The hold down plate with a segment of the web thereon is selectively shifted about X, Y and  $\theta$  axis as required to bring the image on the web segment into alignment with a web processing component at the processing station.


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In view of the foregoing, a Notice of Allowance appears to be in order and such is  
courteously solicited.

Respectfully submitted,

By

  
Warren N. Williams, Reg. No. 19,156  
2405 Grand Boulevard, Suite 400  
Kansas City, Missouri 64108  
816/474-9050

ATTORNEYS FOR APPLICANT(S)